



TECHNICAL DATA SHEET

PTFE G400

Properties	Unit	Method	Data - Extruded
PHYSICAL - MECHANICAL			
Density	g/cm ³	ASTM D792	2,14 - 2,18
Hardness - Shore D	/	ASTM D2240	≥ 50
Tensile Strength - CD	N/mm ²	ISO 527 v = 50mm/min microtensile die	≥ 20
Elongation at break - CD	%	ISO 527 v = 50mm/min microtensile die	≥ 200
Compressive strength at 1% deformation - CD	N/mm ²	ASTM D695	4 - 5
Deformation under load at room temperature after 24 hours at 13,7 N/mm ² - CD	%	ASTM D621	≤ 17
Permanent deformation as above after 24 hours of rest at room temperature - CD	%	ASTM D621	≤ 8
TRIBOLOGICAL			
Dynamic coefficient of friction	/	ASTM D3702	0,06
THERMAL			
Service Temperature (min - max)	°C	/	- 200 / + 260
Thermal expansion coefficient (linear) 25 - 100°C	10 ⁻⁵ (mm/mm)/°C	Similar to ASTM D696	12 - 13
ELECTRICAL			
Dielectric strength (specimen 0,5 mm thick)	KV/mm	ASTM D149	≥ 20
Volume resistivity	Ω·cm	ASTM D257	10 ¹⁸
Surface resistivity	Ω	ASTM D257	10 ¹⁷

CD=Cross Direction

The data we are herewith providing are all based on laboratory testing and are proposed to technical designers as possible and useful advice. Deviations from the values hereabove indicated may occur, but they do not constitute themselves either detriment of quality or reason for rejection.

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Guarniflon S.p.A.
PTFE Products Division
 Via T.Tasso 12 - 24060 Castelli Calepio (BG) IT
 Phone +39.035.4494311

Domestic Dept. Fax +39.035.4425191
 Export Dept. Fax +39.035.4425238

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PTFE Finished and Semifinished Products
<http://www.guarniflon.com> | info@guarniflon.com
 Accounting Dept. Fax +39.035.4425249



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