

# MAGNETSIL (SMD)

## Silicone



### SILICONE SHEETING FOOD QUALITY HIGH PERFORMANCE

#### FEATURES

Food grade silicone containing an additive visible to metal detector equipment. Any loose fragment or eroded particle from the gasket can be detected easily by the scanners fitted along the food processing line.

Volume resistivity >  $1,1 \times 10^{12} \Omega \cdot m$   
Surface resistivity >  $3,2 \times 10^{13} \Omega$

#### Detection test:

SMD's Samples run through metal detector (42 m/min). Result is converted to ferrous ball equivalent, 2,2 mm.

SMD particles placed in food stuff tray is detected by X-Ray and displayed.

For more detail ask to your local contact report n° SMD-X 201907

#### REGULATIONS

Meeting European regulations (EC) n° 1935/2004 and 2023/2006.

The material is in compliance with FDA 21 CFR Part. 177. Indirect Food Additives: Polymers. Sec 177.2600 Rubber articles intended for repeated use for contact with aqueous food.

IANESCO certificate (Institut français de Poitiers).  
Quality certificate available under request.

#### APPLICATIONS

Gaskets or washers cutting and manufacturing of pieces for general industrial applications in contact with:

- foodstuffs
- water
- detergents
- diluted acids
- strong non oxidant acids

#### ADVANTAGES

- † Talcum-free, clean surface free of dust
- † Time saver for cleaning and adhesive process
- † Very good resistance to ozone, UV light, weathering and ageing
- † Excellent temperature resistance (-60/+230°C)
- † Good ratio quality/price

#### BENEFITS

- † Performance
- † Legality
- † Food safety
- † Hygiene, cleanliness
- † Long life


#### MAINTENANCE RECOMMENDATION

Always follow manufacturer warnings and instructions when using any cleaning product.

#### MECHANICAL, PHYSICAL AND CHEMICAL PROPERTIES

Measured characteristics		Standard	Value	
<b>MECHANICAL</b>				
Rubber compound - blue			Silicone	S6M3
Density			1.35 ±0.05	g/cm <sup>3</sup>
Hardness	ASTM D2240		60 ±5	Shore A
Tensile strength	ISO 37		≥8.0	MPa
Elongation at break	ISO 37		≥300	%
Tear resistance	ISO 34-1		≥12	N/mm
Compression set after 24h at 150°C	ISO 815-1		≤30	%
<b>TEMPERATURE</b>				
Working temperature			-60/+230	°C
<b>AGEING</b>				
Ozone resistance			Very good	
<b>CHEMICAL RESISTANCE</b>				
Diluted acids and bases	Concentrated acids and bases	Ozone	Oils and hydrocarbons	
Good	Medium	Very good	Medium	
<b>IDENTIFICATION</b>				
Branding	Without.			
Packaging	Thickness ≤6mm rolled on cardboard tube Ø 80mm. Thickness >6mm in roll.			
Wrapping	White polyethylene film.			
Labelling	Self-adhesive label indicating product name, dimensions, area in m <sup>2</sup> , nominal weight, and product code to allow product traceability.			

Unless typographical error, information and figures of our technical datasheet are based on our experience and laboratory tests according to international standards. This data is intended to be used as a guideline only. Material performance depends on the conditions of use and the final application.

Silicone	SILICONE SHEETING	MAGNETSIL (SMD)			
THICKNESS mm	WIDTH mm	LENGTH m	WEIGHT kg/m <sup>2</sup>	SIDES FINISH	
1±0.2	1200±2%	10±2%	1.35	2 SMOOTH SIDES	
1.5±0.25	1200±2%	10±2%	2.03	2 SMOOTH SIDES	
2±0.3	1200±2%	10±2%	2.7	2 SMOOTH SIDES	
3±0.3	1200±2%	10±2%	4.06	2 SMOOTH SIDES	
4±0.4	1200±2%	10±2%	5.4	2 SMOOTH SIDES	
5±0.4	1200±2%	10±2%	6.75	2 SMOOTH SIDES	
6±0.5	1200±2%	5±2%	8.12	2 SMOOTH SIDES	

